



ASSEMBLY INSTRUCTIONS

**Transworld Aquatic Enterprises, Inc** 

3730 W. Century Blvd #3 Inglewood, CA 90303 Phone: (877) 374-9981

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### 28g Nano-Cube Stand

Assembly

### STEP 10 Door to Cabinet

#### 8—1/2" Screws & Door with Mounted Hinges

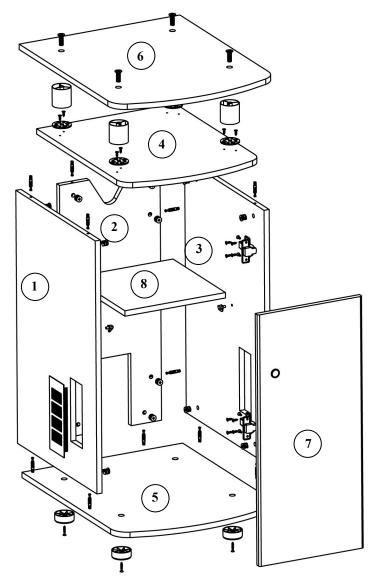
- Line up pre-drilled holes on right side panel for the hinges
- Screw in hinges on the door to the right side panel

### STEP 11 Door Knob to Door

#### Door Knob Screw & Door Knob

- Feed Door Know Screw through inside of Door
- Attach Door Knob to Door by tightening Door Knob to Door Knob Screw

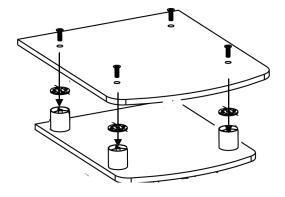
#### PARTS EXPLODED VIEW & IDENTIFICATION



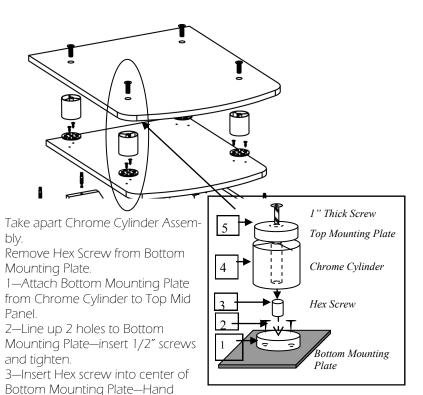
# STEP 9 Top Panel to Aluminum Riser

4 Thick Mounting Screws from Aluminum Riser Assembly Locate 4 Recessed Holes on Top Panel—This side is the top.

- Feed 4 Thick Mounting Screws through Recessed Holes on Top Panel (Screws will pop through the veneer)
- Screw Top Mounting Plate to Thick Screws (Center Hole). *Do not Tighten—only a few turns to attach.*
- Align Top Panel with Screws to Center Holes on Aluminum Risers & Tighten Screws



### STEP 8 Aluminum Riser



- # Name
- 1 LEFT SIDE PANEL
- 2 BACK PANEL W/ CHILLER VENT
- 3 RIGHT SIDE PANEL
- 4 MID TOP PANEL
- 5 BOTTOM PANEL
- 6 TOP PANEL
- 7 CABINET DOOR
- 8 SHELF
- 9 RIGHT DOOR
- 10 SHELF

Please confirm all panels are included inside box.

Any scratched or dents should be reported to the manufacturer before assembly.

Please contact JBJ-USA

877-374-9981

warranty@jbjlighting.com

4— Screw Chrome Cylinder to hex screw. Tighten by hand. DO NOT over tighten.

Tighten..

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#### **HARDWARE I NCLUDED**



DOOR HINGE (2)



CAMLOCKS(18)



**CAMLOCKS SCREWS (18** 



1/2" SCREWS (28)



1/2" ROUNDED HEAD SCREWS (11)



DOOR KNOB SCREW

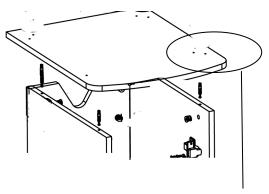


CABINET DOOR KNOB

# STEP 7 Top Mid Panel to Cabinet

6 Camlocks & 6 Camlock Screws Locate Top-Mid Panel. There are 4 small pilot holes on top side and 6 Camlock Mounting Holes on Bottom Side

- Insert 6-Camlock Screws to Under side of Top-Mid Panel
- Insert 2 Camlocks to Left Side Panel
- Insert 2 Camlocks to Back Panel
- Insert 2 Camlocks to Right Side Panel
- Attach Top Mid Panel to Cabinet
- Secure Top-Mid Panel to Cabinet by tightening Camlocks

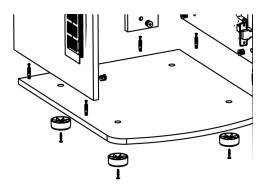


NOTE: Make Sure Pilot hoes on Top Mid Panel are facing top for Aluminum Risers

# STEP 5 Plastic Feet Legs to Bottom Panel

4-1" Screws & 4 Plastic Feet

- Locate Bottom Panel—Has 4 holes for feet mounting
- Feed 1" Screw through Plastic Feet
- Mount Feet aligning screws to holes on Bottom Panel

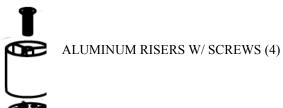


STEP 6
Bottom Panel to Back and Side Panels

6-Camlocks & 8 Camlock Screws

- Insert 6 Camlock Screws to Bottom Panel
- Insert 2 Camlocks to Right Side Panel
- Insert 2 Camlocks to Left Side Panel
- Insert 2 Camlocks to Back Panel
- Attach Bottom Panel to Cabinet
- Secure Bottom Panel to Cabinet by tightening Camlock Screws

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SHELF HOLDERS (4)



PLASTIC CABINET FEET (4)

1" CABINET FEET SCREWS (4)



Please confirm all hardware pieces are included inside box.

Please contact JBJ-USA 877-374-9981 warranty@jbjlighting.com

### 28g Nano-Cube Stand

**Assembly** 

### STEP 1 Mounting Hinges to Door

8—1/2" Screws Mount Hinges on Door



STEP 2
Mounting Chiller Vents to Left & Right Side

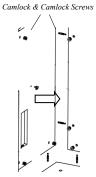
2 Chiller Vents & 8 1/2" Rounded Head Screws

- Insert Chiller Vent into Size Left and Right Side Panels
- Use 1/2" Rounded Head Screws through holes on Chiller Vents



### STEP 3 Left Side Panel to Back Panel

- Insert 2 Camlock Screws to Left Side Panel
- Insert 2 Camlock to Back Panel
- Attach Left Side Panel to Back Panel & Front Support Bracket
- Secure by tightening Camlocks



STEP 4
Right Side Panel to Back Panel

2 Camlock & Camlock Screws

- Insert 2 CamLocks Screws to Right Side Panel
- Insert 2 Camlock to Back Panel
- Attach Right Side Panel to Back Panel
- Secure Right Side Panel to Back Panel by tightening Camlocks

